	From the INTERNATIONAL BUREAU
PCT	To:
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NOTIFICATION OF THE DECORDING	
NOTIFICATION OF THE RECORDING OF A CHANGE	YOSHITAKE, Kenji
OF A CHANGE	Kyowa Patent & Law Office
(PCT Rule 92bis.1 and	Room 323, Fuji Bldg.
Administrative Instructions, Section 422)	2-3, Marunouchi 3-chome
Administrative histractions, decitor 422,	Chiyoda-ku, Tokyo 100-0005
Date of mailing (day/month/year)	↑ JAPON
02 November 2001 (02.11.01)	
Applicant's or agent's file reference	
130521-709	IMPORTANT NOTIFICATION
International application No.	International filing date (day/month/year)
PCT/JP01/01986	13 March 2001 (13.03.01)
1 6 1/61 6 1/6 1366	10 1418101 2001 (10.00.01)
The following indications appeared on record concerning:	
X the applicant the inventor	the agent the common representative
The inventor	
Name and Address	State of Nationality State of Residence
	JP JP
	Telephone No.
	Facsimile No.
·	
	Teleprinter No.
2. The International Bureau hereby notifies the applicant that t	he following change has been recorded concerning:
X the person the name the add	
Name and Address	State of Nationality State of Residence
TORAY INDUSTRIES, INC.	JP JP
2-1, Nihonbashi Muramachi 2-chome Chuo-ku	Telephone No.
Tokyo 103-8666	
Japan Japan	Facsimile No.
	Teleprinter No.
3. Further observations, if necessary:	
The person indicated in Box 2 should be added	as an applicant for all designated states
except US.	
4. A copy of this notification has been sent to:	
4. A copy of this nothication has been sent to.	
X the receiving Office	X the designated Offices concerned
the International Searching Authority	the elected Offices concerned
the International Preliminary Examining Authority	other:
The feature of the Course	Authorized officer
The International Bureau of WIPO 34, chemin des Colombettes	Yukari NAKAMURA
1211 Geneva 20, Switzerland	TUKBIT HANAHUHA
Facsimile No.: (41-22) 740.14.35	Telephone No.: (41-22) 338.83.38

## (19) World Intellectual Property Organization International Bureau





#### (43) International Publication Date 11 October 2001 (11.10.2001)

#### **PCT**

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Kanagawa 214-0007 (JP). HAGA, Hideo [JP/JP]; A304, 170-1, Kamihoshikawacho, Hodogaya-ku, Yokohama-shi, Kanagawa 240-0042 (JP). ISHIHARA, Takashi [JP/JP]; 749-1-440, Saedocho, Tsuzuki-ku, Yokohama-shi, Kanagawa 224-0054 (JP).

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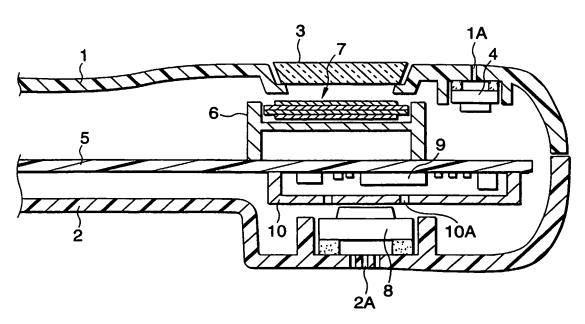
#### Published:

with international search report

 before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: PORTABLE RADIO APPARATUS



(57) Abstract: A portable radio apparatus has a radio circuit (9) provided on a printed circuit board (5), a speaker (8) provided on a rear cover (2), and a shield case (10) provided to cover the radio circuit (9). In the shield case (10), ventilation holes (10A) having a size that does not affect the shielding performance are provided in close proximity of the rear of the speaker (8).

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#### DESCRIPTION

#### PORTABLE RADIO APPARATUS

#### 5 <u>Technical Field</u>

The present invention relates to portable radio apparatus such as a portable telephone set, and in particular to a portable radio apparatus with improved sound quality of a speaker.

### 10 Background Art

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In portable radio apparatus such as a portable telephone set, the casing is getting more and more compact and low-profile in order to enhance portability. Thus, efforts have been made to install in high density a radio circuit, a speaker, a receiver, and an LCD (Liquid Crystal Display) module in a limited space within the casing.

In general, a speaker is easier to vibrate when the volume of a space present at the rear of the speaker is larger. In the portable telephone set, it is difficult to reserve a sufficient space at the rear of the speaker because of the high-density install; as a result, full performance of a speaker cannot be obtained.

It is requested to prevent an electromagnetic wave from generating a noise in the speaker.

The inventions has been proposed to solve such problems

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and aims at providing a portable radio apparatus that prevents propagation of an electromagnetic wave from a radio circuit to a speaker and improves sound quality of a speaker.

#### 5 <u>Disclosure of Invention</u>

Portable radio apparatus according to the invention is portable radio apparatus comprising a radio circuit, a speaker, and a shield member for electromagnetically shielding the radio circuit from the speaker, characterized in that the shield member is provided with ventilation holes having a size that does not affect the shielding performance. Via this configuration, it is possible to let air compressed by the vibration at the rear of the speaker to pass through ventilation holes without reducing the shielding performance inherent to the shield member. Thus it is possible to prevent propagation of an electromagnetic wave from a radio circuit to a speaker and improve the sound quality of the speaker.

#### Brief Description of the Drawings

20 Fig. 1 is an internal structure of portable radio apparatus according to a first embodiment of the invention; and

Fig. 2 is an internal structure of portable radio apparatus according to a second embodiment of the invention.

#### 25 Best Mode for Carrying Out the Invention

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Embodiments of the invention will be detailed with reference to the drawings. In the following description, the section of a portable radio apparatus positioned upward when the portable radio apparatus is used is assumed as the upper section of the portable radio apparatus.

### (First embodiment)

Fig. 1 is a cross-sectional view of the internal structure of the section above the approximate center of portable radio apparatus according to a first embodiment of the invention.

The portable radio apparatus comprises a front cover 1 and a rear cover 2 as a casing. On top of the front cover 1 is provided an opening, where a transparent panel 3 for liquid display is fixed. In close proximity of the upper end of the front cover 1, a receiver sound hole 1A is provided. At the position on the inner surface of the front cover 1 corresponding to the receiver sound hole 1A, a receiver 4 is fixed via a cushion. On top of the rear cover 2, a plurality of speaker sound holes 2A are provided. At the position on the inner surface of the rear cover 2 corresponding to the speaker sound holes 2A, a speaker 8 is fixed.

Within the casing composed of the front cover 1 and the rear cover 2, a printed circuit board 5 is provided. On the upper face of the printed circuit board 5, an LCD holder 6, which holds an LCD module 7 is provided. On the lower face of the printed circuit board 5, a radio circuit 9 is mounted.

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Further, a shield case having a shape to cover the radio circuit 9 is provided. In close proximity of the position at the bottom of the shield case 10 that is opposite to the rear of the speaker 8, a plurality of ventilation holes 10A are provided. The size of a ventilation hole 10A is specified so as not to affect the performance of shielding an electromagnetic wave radiated from the radio circuit 9. The size is specified depending on the use frequency of a portable telephone set.

In portable radio apparatus having the above configuration, vibration of the speaker 8 is propagated via a rear sound hole (not shown). Air compressed by the vibration of the speaker 8 is propagated around from the rear of the speaker 8. Part of the compressed air passes through the ventilation holes 10A on the shield case 10 and reaches the space within the shield case 10. Providing ventilation holes 10A in the shield case 10 allows the space in the shield case 10 to be used for upgrading the sound quality of the speaker 8.

An electromagnetic wave radiated from the radio circuit 9 is shielded by the shield case 10 and never leaks out of the shield case 10. Thus, a noise, caused by that the electromagnetic wave radiated from the radio circuit 9 reaches the speaker 8, is not generated.

In this way, in portable radio apparatus according to the first embodiment of the invention, a shield case 10 is disposed to cover the radio circuit 9 and ventilation holes

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10A having a size that does not affect the shielding performance are provided on the face that is opposite to the rear of the speaker 8. This improves the sound quality of the speaker 8 and prevents propagation of an electromagnetic wave from the radio circuit to the speaker 8.

(Second embodiment)

Fig. 2 is a cross-sectional view of the internal structure of the section above the approximate center of portable radio apparatus according to a second embodiment of the invention. The same components as those in Fig. 1 are given the same signs and the corresponding description is omitted.

In this embodiment, a holder 11 having a shield feature is provided instead of a shield case 10 in the first embodiment. The holder 11 has a surface composed of for example a metallized resin to shield the speaker 8 from an electromagnetic wave radiated from the radio circuit 9. The holder 11 has a shape that to cover the rear and sides of the speaker 8. In close proximity of the rear of the speaker 8, ventilation holes 11A having a size that does not affect the performance of shielding an electromagnetic wave radiated from the radio circuit 9 are provided. Metallizing a section on the inner surface of the rear cover 2 that faces the radio circuit 9 prevents the electromagnetic wave radiated from the radio circuit 9 from leaking out of the rear cover 2. Configuration of the other sections is the same as the first embodiment.

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In portable radio apparatus having the above configuration, vibration of the speaker 8 is propagated via a rear sound hole (not shown). Air compressed by the vibration of the speaker 8 is propagated around from the rear of the speaker 8. The compressed air passes through the ventilation holes 11A in the holder 11 and is propagated in the surrounding space. Thus, the space around the holder 11 can be used to improve the sound quality of the speaker 8.

Since the speaker 8 is shielded by the holder 11, the electromagnetic wave radiated from the radio circuit 9 never reaches the speaker 8 nor generates a noise. The electromagnetic wave radiated from the radio circuit 9 and propagated to the inner surface of the rear cover 2 is reflected on the metallized inner surface and never leaks out of the rear cover 2.

In this way, portable radio apparatus according to the second embodiment of the invention is provided with a holder 11 that has a shape to cover the rear and sides of the speaker 8 and ventilation holes 11A that do not affect the performance of shielding an electromagnetic wave radiated from the radio circuit 9 in close proximity of the rear of the speaker 8. This improves the sound quality of the speaker 8 and prevents propagation of an electromagnetic wave from the radio circuit to the speaker 8.



### Industrial Applicability

As mentioned earlier, the portable radio apparatus according to the invention has excellent advantages that propagation of an electromagnetic wave from a radio circuit to a speaker is prevented and the sound quality of the speaker is improved, by providing ventilation holes in a shield member for electromagnetically shielding the radio circuit from the speaker, said ventilation holes having a size that does not affect the shielding performance.

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#### CLAIMS

- 1. A portable radio apparatus comprising:
- a radio circuit;
- 5 a speaker; and
  - a shield member for electromagnetically shielding the radio circuit from the speaker,

wherein the shield member includes a ventilation hole having a size that does not affect the shielding performance.

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- 2. A portable radio apparatus according to claim 1, wherein the shield member is a shield case disposed to cover the radio circuit.
- 3. A portable radio apparatus according to claim 1, wherein the shield member is a holder having a shape to cover the rear and sides of the speaker.
- 4. A portable radio apparatus according to claim 1,
  20 wherein the ventilation hole is provided in close proximity
  of the sound hole at the rear of the speaker.

FIG. 1

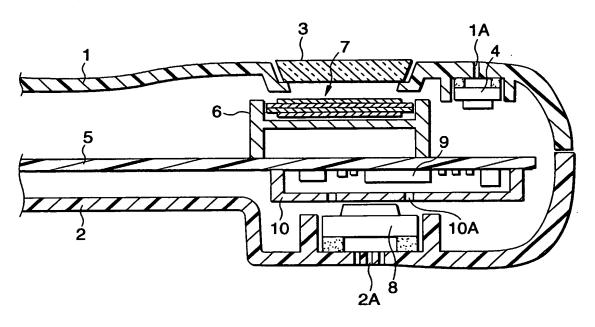
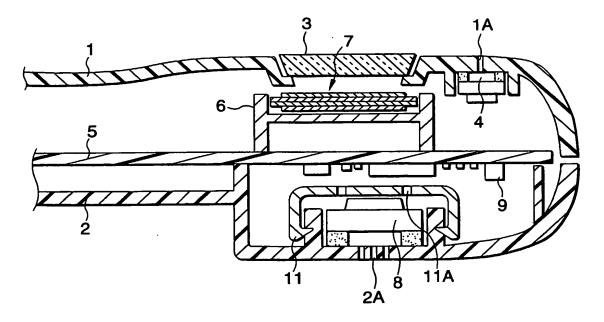
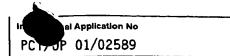


FIG. 2



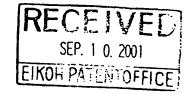
A. CLASSI	FICATION OF SUBJECT MATTER		
IPC 7	H05K9/00		
According to	International Patent Classification (IPC) or to both national classifica	tion and IPC	
B. FIELDS	SEARCHED		
	cumentation searched (classification system followed by classification	n symbols)	
IPC 7	H05K		
Documentat	lion searched other than minimum documentation to the extent that su	ich documents are included, in the fields se	earched
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C DOCUM	ENTS CONSIDERED TO BE RELEVANT		
	Citation of document, with indication, where appropriate, of the rele	avent paggage	Relevant to claim No.
Category °	Citation of document, with indication, where appropriate, of the fele	evain passages	neevan to dam two.
Α	US 4 717 989 A (BUSS THOMAS E ET	AL)	1-4
	5 January 1988 (1988-01-05)		
	column 3, line 6 - line 39; figur	es	
Α	EP 0 963 148 A (INSTR SPECIALTIES	(CO INC)	1-4
	8 December 1999 (1999-12-08)		
	paragraph '0015!; figure 1		
,		· AL N	1_4
Α	US 5 406 038 A (REIFF DAVID E ET	AL)	1-4
	11 April 1995 (1995-04-11)   column 3, line 39 -column 4, line	. c.	1
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	figure 2		
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<del> </del>	l		<u> </u>
Furt	her documents are listed in the continuation of box C.	Y Patent family members are listed	in annex.
° Special ca	ategories of cited documents:	"T" later document published after the inte	rnational filing date
	ent defining the general state of the art which is not	or priority date and not in conflict with cited to understand the principle or the	the application but
	dered to be of particular relevance document but published on or after the international	invention	
filing o		"X" document of particular relevance; the c cannot be considered novel or cannot	be considered to
	ent which may throw doubts on priority claim(s) or is cited to establish the publication date of another	involve an inventive step when the do	cument is taken alone
citatio	n or other special reason (as specified)	<ul> <li>'Y' document of particular relevance; the cannot be considered to involve an in-</li> </ul>	ventive step when the
	ent referring to an oral disclosure, use, exhibition or means	document is combined with one or mo ments, such combination being obvior	
*P* docume	ent published prior to the international filing date but	in the art.	·
later ti	han the priority date claimed	*&* document member of the same patent	
Date of the	actual completion of the international search	Date of mailing of the international sea	arch report
١ ,	9 August 2001	04/09/2001	
	9 August 2001	04/ 03/ 2001	
Name and	mailing address of the ISA	Authorized officer	
	European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk		
	Tel. (+31-70) 340-2040, Tx. 31 651 epo nt. Fax: (+31-70) 340-3016	Rubenowitz, A	





Patent document dited in search report		Publication date	Patent family member(s)	Publication date
US 4717989	Α	05-01-1988	NONE	
EP 0963148	Α	08-12-1999	US 6136131 A JP 11354967 A SG 74731 A	24-10-2000 24-12-1999 22-08-2000
US 5406038	Α	11-04-1995	NONE	





From the INTERNATIONAL SEARCHING AUTHORITY

EIKOH PATENT OFFICE Attn. Oguri, Shohei 28th Floor, ARK Mori Building 12-32, Akasaka 1-Chome, Minato-Ku

NOTIFICATION OF TRANSMITTAL OF THE INTERNATIONAL SEARCH REPORT OR THE DECLARATION

TOKYO 107-6028	(PCT Rule 44.1)
JAPAN	
	Date of mailing
	(day/month/year) 04/09/2001
Applicant's or agent's file reference	
P-37324	FOR FURTHER ACTION See paragraphs 1 and 4 below
International application No.	International filing date
PCT/JP 01/02589	(day/month/year) 28/03/2001
Applicant	
MATSUSHITA ELECTRIC INDUSTRIAL CO., LTD.	et al.
1 V The applicant in barehy spliffed that the latest in 10	
1. X The applicant is hereby notified that the International Searc Filing of amendments and statement under Article 19:	h Report has been established and is transmitted herewith.
The applicant is entitled, if he so wishes, to amend the claim	ns of the International Application (see Rule 46):
When? The time limit for filing such amendments is normal International Search Report; however, for more detailed.	ally 2 months from the date of transmittal of the stails, see the notes on the accompanying sheet.
Where? Directly to the International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland Fascimile No.: (41–22) 740.14.35	
For more detailed instructions, see the notes on the acco	
<ol> <li>The applicant is hereby notified that no International Search Article 17(2)(a) to that effect is transmitted herewith.</li> </ol>	n Report will be established and that the declaration under
3. With regard to the protest against payment of (an) addition	nal fee(s) under Rule 40.2, the applicant is notified that:
the protest together with the decision thereon has bee applicant's request to forward the texts of both the pro	n transmitted to the International Bureau together with the test and the decision thereon to the designated Offices.
no decision has been made yet on the protest; the app	olicant will be notified as soon as a decision is made.
4. Further action(s): The applicant is reminded of the following:	
Shortly after 18 months from the priority date, the international ap If the applicant wishes to avoid or postpone publication, a notice priority claim, must reach the International Bureau as provided completion of the technical preparations for international publica	of withdrawal of the international application, or of the
Within 19 months from the priority date, a demand for internation wishes to postpone the entry into the national phase until 30 mo	al preliminary examination must be filed if the applicant nths from the priority date (in some Offices even later).
Within 20 months from the priority date, the applicant must perfor before all designated Offices which have not been elected in the priority date or could not be elected because they are not bound	a demand or in a later election within 40 manus 4 manus 4 manus
Name and mailing address of the International Searching Authority	Authorized officer

Federico Bonomelli

European Patent Office, P.B. 5818 Patentlaan 2 NL-2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016



These Notes are intended to give the basic instructions concerning the filing of amendments under article 19. The Notes are based on the requirements of the Patent Cooperation Treaty, the Regulations and the Administrative Instructions under that Treaty. In case of discrepancy between these Notes and those requirements, the latter are applicable. For more detailed information, see also the PCT Applicant's Guide, a publication of WIPO.

In these Notes, "Article", "Rule", and "Section" refer to the provisions of the PCT, the PCT Regulations and the PCT Administrative Instructions respectively.

#### **INSTRUCTIONS CONCERNING AMENDMENTS UNDER ARTICLE 19**

The applicant has, after having received the international search report, one opportunity to amend the claims of the international application. It should however be emphasized that, since all parts of the international application (claims, description and drawings) may be amended during the international preliminary examination procedure, there is usually no need to file amendments of the claims under Article 19 except where, e.g. the applicant wants the latter to be published for the purposes of provisional protection or has another reason for amending the claims before international publication. Furthermore, it should be emphasized that provisional protection is available in some States only.

#### What parts of the international application may be amended?

Under Article 19, only the claims may be amended.

During the international phase, the claims may also be amended (or further amended) under Article 34 before the International Preliminary Examining Authority. The description and drawings may only be amended under Article 34 before the International Examining Authority.

Upon entry into the national phase, all parts of the international application may be amended under Article 28 or, where applicable, Article 41.

#### When?

Within 2 months from the date of transmittal of the international search report or 16 months from the priority date, whichever time limit expires later. It should be noted, however, that the amendments will be considered as having been received on time if they are received by the International Bureau after the expiration of the applicable time limit but before the completion of the technical preparations for international publication (Rule 46.1).

#### Where not to flie the amendments?

The amendments may only be filed with the International Bureau and not with the receiving Office or the International Searching Authority (Rule 46.2).

Where a demand for international preliminary examination has been its filed, see below.

#### How?

Either by cancelling one or more entire claims, by adding one or more new claims or by amending the text of one or more of the claims as filed.

A replacement sheet must be submitted for each sheet of the claims which, on account of an amendment or amendments, differs from the sheet originally filed.

All the claims appearing on a replacement sheet must be numbered in Arabic numerals. Where a claim is cancelled, no renumbering of the other claims is required. In all cases where claims are renumbered, they must be renumbered consecutively (Administrative Instructions, Section 205(b)).

The amendments must be made in the language in which the international application is to be published.

#### What documents must/may accompany the amendments?

#### Letter (Section 205(b)):

The amendments must be submitted with a letter.

The letter will not be published with the international application and the amended claims. It should not be confused with the "Statement under Article 19(1)" (see below, under "Statement under Article 19(1)").

The letter must be in English or French, at the choice of the applicant. However, if the language of the international application is English, the letter must be in English; if the language of the international application is French, the letter must be in French.

The letter must indicate the differences between the claims as filed and the claims as amended. It must, in particular, indicate, in connection with each claim appearing in the international application (it being understood that identical indications concerning several claims may be grouped), whether

- (i) the claim is unchanged;
- (ii) the claim is cancelled;
- (iii) the claim is new;
- (iv) the claim replaces one or more claims as filed;
- (v) the claim is the result of the division of a claim as filed.

## The following examples illustrate the manner in which amendments must be explained in the accompanying letter:

- [Where originally there were 48 claims and after amendment of some claims there are 51]:
   "Claims 1 to 29, 31, 32, 34, 35, 37 to 48 replaced by amended claims bearing the same numbers; claims 30, 33 and 36 unchanged; new claims 49 to 51 added."
- [Where originally there were 15 claims and after amendment of all claims there are 11]: "Claims 1 to 15 replaced by amended claims 1 to 11."
- [Where originally there were 14 claims and the amendments consist in cancelling some claims and in adding new claims]:
   "Claims 1 to 6 and 14 unchanged; claims 7 to 13 cancelled; new claims 15, 16 and 17 added." or "Claims 7 to 13 cancelled; new claims 15, 16 and 17 added; all other claims unchanged."
- [Where various kinds of amendments are made]:
   "Claims 1-10 unchanged; claims 11 to 13, 18 and 19 cancelled; claims 14, 15 and 16 replaced by amended claim 14; claim 17 subdivided into amended claims 15, 16 and 17; new claims 20 and 21 added."

#### "Statement under article 19(1)" (Rule 46.4)

The amendments may be accompanied by a statement explaining the amendments and indicating any impact that such amendments might have on the description and the drawings (which cannot be amended under Article 19(1)).

The statement will be published with the international application and the amended claims.

### It must be in the language in which the international appplication is to be published.

It must be brief, not exceeding 500 words if in English or if translated into English.

It should not be confused with and does not replace the letter indicating the differences between the claims as filed and as amended. It must be filed on a separate sheet and must be identified as such by a heading, preferably by using the words "Statement under Article 19(1)."

It may not contain any disparaging comments on the international search report or the relevance of citations contained in that report. Reference to citations, relevant to a given claim, contained in the international search report may be made only in connection with an amendment of that claim.

## Consequence if a demand for international preliminary examination has already been filed

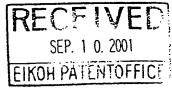
If, at the time of filing any amendments under Article 19, a demand for international preliminary examination has already been submitted, the applicant must preferably, at the same time of filing the amendments with the International Bureau, also file a copy of such amendments with the International Preliminary Examining Authority (see Rule 62.2(a), first sentence).

## Consequence with regard to translation of the international application for entry into the national phase

The applicant's attention is drawn to the fact that, where upon entry into the national phase, a translation of the claims as amended under Article 19 may have to be furnished to the designated/elected Offices, instead of, or in addition to, the translation of the claims as filed.

For further details on the requirements of each designated/elected Office, see Volume II of the PCT Applicant's Guide.





### INTERNATIONAL SEARCH REPORT

(PCT Article 18 and Rules 43 and 44)

Applicant's or agent's file reference	FOR FURTHER see (Form	Notification of Transmitta n PCT/ISA/220) as well	al of International Search Report as, where applicable, item 5 below.
P-37324 International application No.	ACTION		
	International filing date (day/mor	(Earliest)	Priority Date (day/month/year)
PCT/JP 01/02589	28/03/2001		03/04/2000
Applicant			
MATSUSHITA ELECTRIC INDUS	TRIAL CO., LTD. et a	1.	
This International Search Report has beer according to Article 18. A copy is being tra	n prepared by this International Se Insmitted to the International Bure	arching Authority and is au.	transmitted to the applicant
This International Search Report consists  It is also accompanied by	of a total ofs a copy of each prior art document	heets. cited in this report.	
Basis of the report			
<ul> <li>a. With regard to the language, the i language in which it was filed, unle</li> </ul>	nternational search was carried ou ess otherwise indicated under this	ut on the basis of the intelitem.	ernational application in the
the international search wa Authority (Rule 23.1(b)).	as carried out on the basis of a tra	nslation of the internation	nal application furnished to this
b. With regard to any nucleotide and was carried out on the basis of the	sequence listing :	sed in the international a	application, the international search
	nal application in written form.		
	national application in computer re	eadable form.	
	this Authority in written form.		
	this Authority in computer readble sequently furnished written sequen		and the first of the
international application as	filled has been furnished.		
the statement that the infor furnished	rmation recorded in computer reac	dable form is identical to	the written sequence listing has been
2. Certain claims were foun	d unsearchable (See Box I).		
3. Unity of invention is lack	ing (see Box II).		
4. With regard to the title,			
X the text is approved as sub	omitted by the applicant.		
the text has been establish	ed by this Authority to read as followed	ows:	
5. With regard to the abstract,			
X the text is approved as sub			
the text has been establish within one month from the	ed, according to Rule 38.2(b), by the date of mailing of this international	this Authority as it appea search report, submit c	ars in Box III. The applicant may, omments to this Authority.
6. The figure of the drawings to be publis			1
X as suggested by the application	ant.		None of the figures.
because the applicant failed			
because this figure better c	haracterizes the invention.		

## INTERNATIONAL SEARCH REPORT

ternational Application No.

A CLASS	SIFICATION OF SUBJECT MAT		
IPC 7	HOSK9/00		
1	to International Patent Classification (IPC) or to both national class	sification and IPC	
	S SEARCHED		
IPC 7	ocumentation searched (classification system followed by classifi $H05K$	cation symbols)	
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